

Abstract

56A27 Process for producing packs (10) made of thin cardboard with an outer wrapper (13) made of shrink-wrap film.

5 Folding tabs (20, 21; 23, 24, 25, 26) of the outer wrapper (13) are connected to one another by full-surface-area heat sealing. The shrink-wrapping process for the outer wrapper (13) may be initiated as a result. In order to ensure a correct form of the outer wrapper (13), the folding tabs (20, 21; 23, 24, 25, 26), prior to the full-surface-area sealing operation, are connected
10 to one another by a tack seal, with small, limited sealing surface areas, and are then sealed over the full surface area.
